



# BOMATERIAL *structure*

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## Type of Biomaterials

- Biomaterials are classified as:
  - **Organic if contain carbon**
  - Inorganic if they do not.
- More specifically biomaterials fall into one of three of materials:
  - Metals (inorganic material)
  - Ceramics(inorganic material)
  - Polymers (organic material)

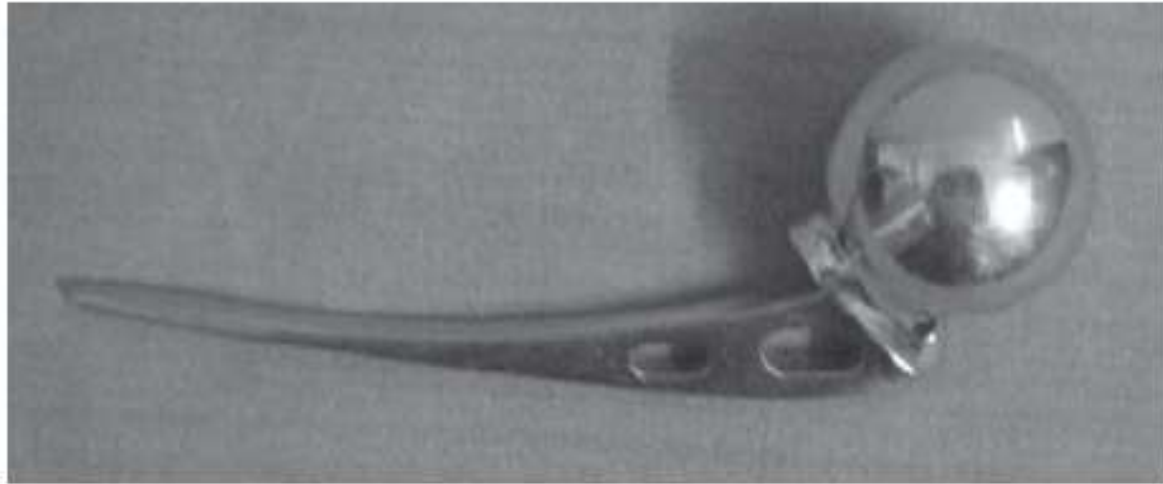


Figure 1.5. Hip screw. (Courtesy: Dr. M.K. Agarwal, Nangalia Hospital, Gorakhpur, India, for providing the images of orthopedic implants.)

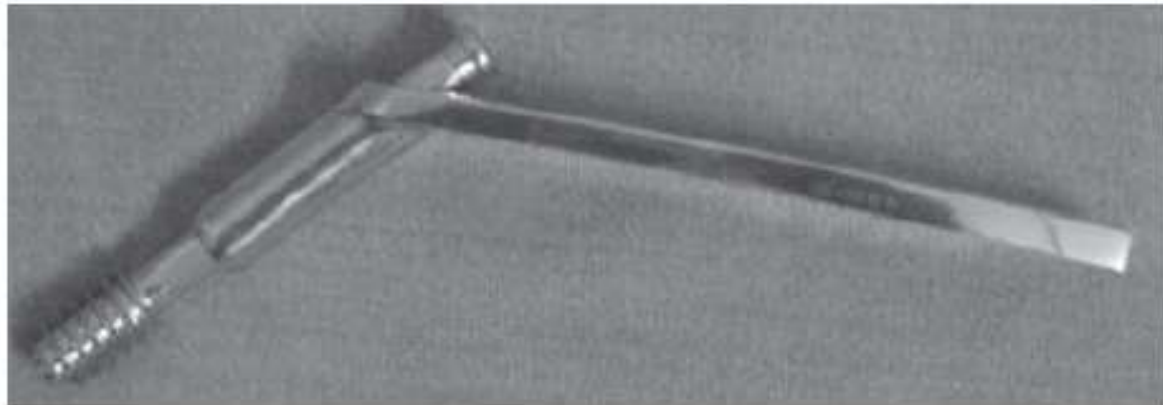
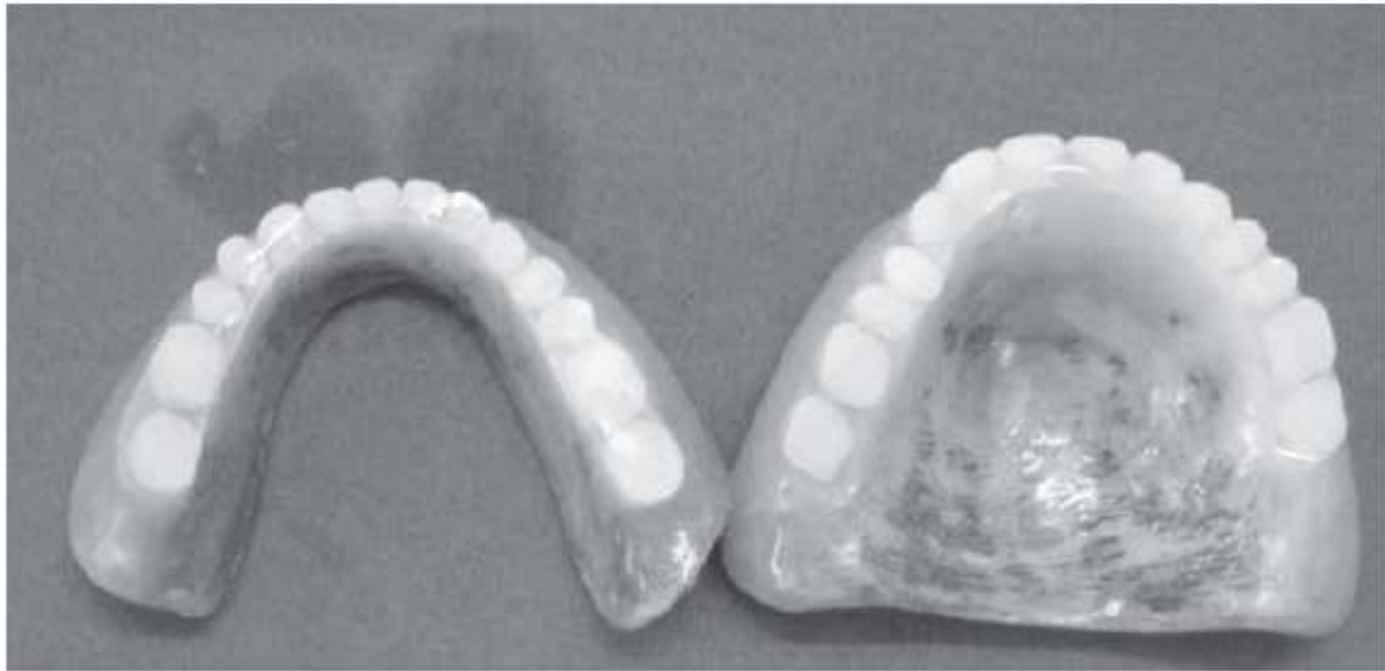


Figure 1.6. Herbert's screw. (Courtesy: Dr. M.K. Agarwal, Nangalia Hospital, Gorakhpur, India, for providing the images of orthopedic implants.)

# Biomaterial for dental implant



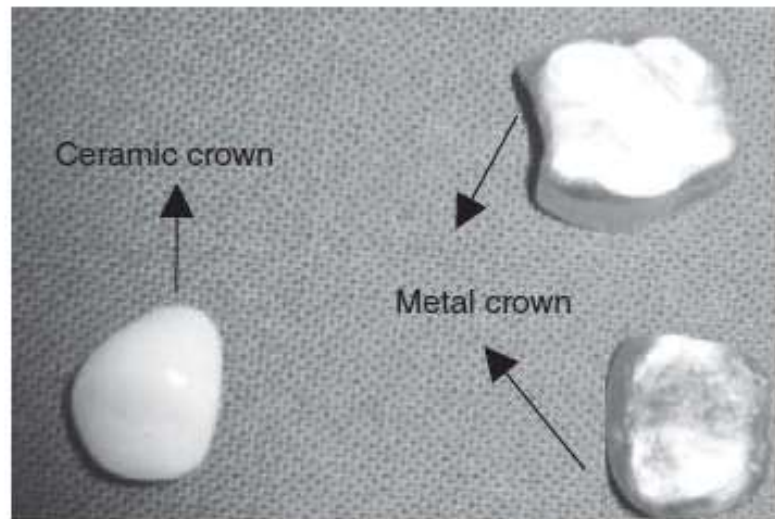
**Figure 1.7.** Removable complete denture. (Courtesy: Dr. Siddharth Tripathi, Dental Clinic, Gorakhpur, India, for providing the images of dental implants.)



# Biomaterial for dental implant



**Figure 1.8.** Complete orthodontic appliance. (Courtesy: Dr. Siddharth Tripathi, Dental Clinic, Gorakhpur, India, for providing the images of dental implants.)



**Figure 1.9.** Ceramic and metal crown. (Courtesy: Dr. Siddharth Tripathi, Dental Clinic, Gorakhpur, India, for providing the images of dental implants.)

# Polymer structure

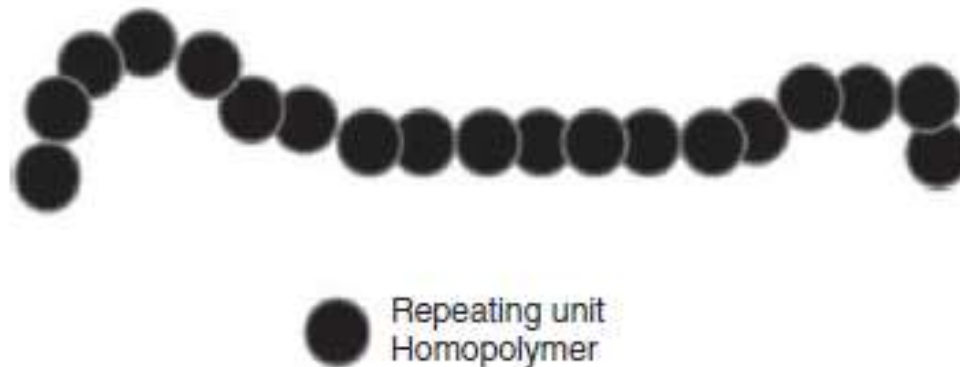
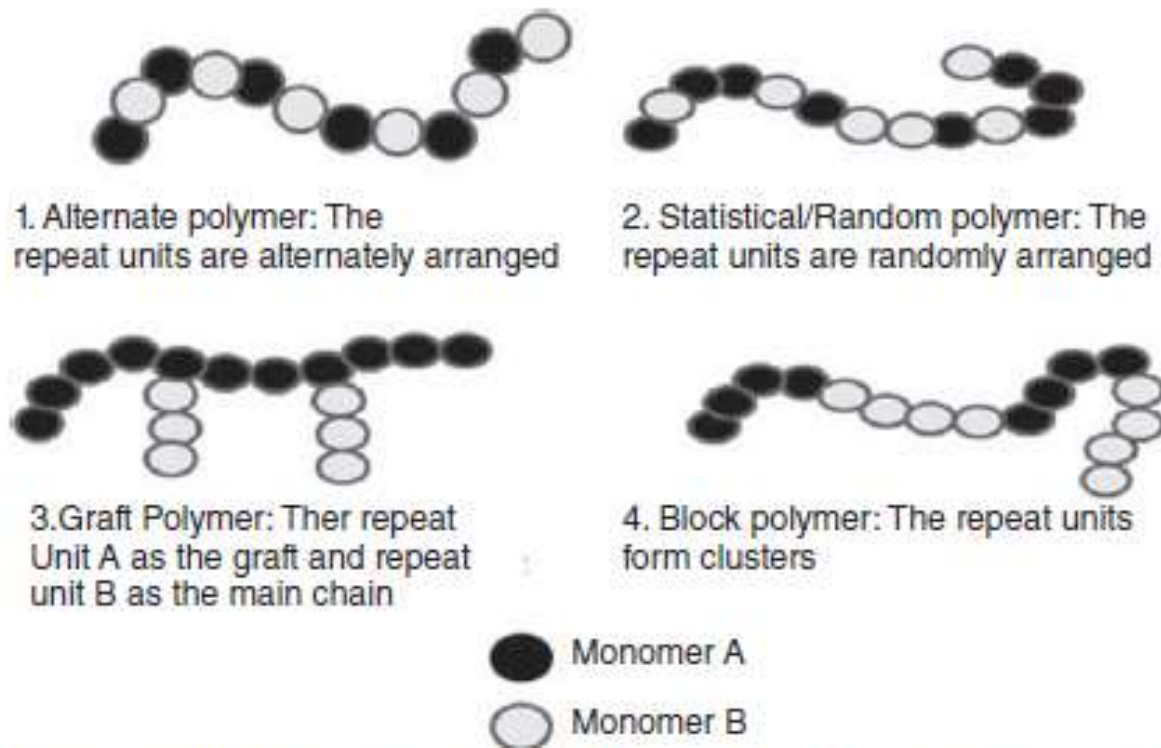


Figure 1.18. Polymeric chain in the homopolymer.

# Polymer structure



**Figure 1.19.** Various types of copolymers numbered as 1, 2, 3 and 4 (Alternate, Statistical/Random, Graft, and Block polymer, respectively). The repeat unit comprises monomers A and B.



## Biopolymer structure

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Linear

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Branched

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Cyclic

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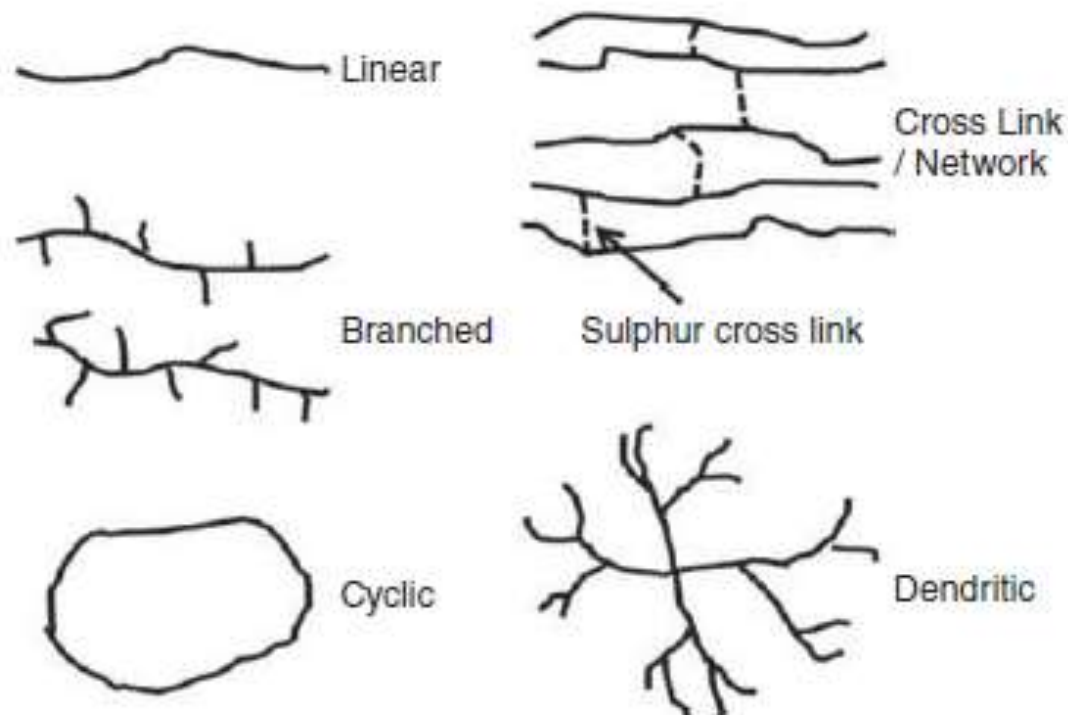
Cross-linked

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dendritic



# Biopolymer structure



**Figure 1.20.** Various types of polymeric chains (Linear, Branched, Cyclic, Cross-linked/ Network, and Dendritic).

# PMMA

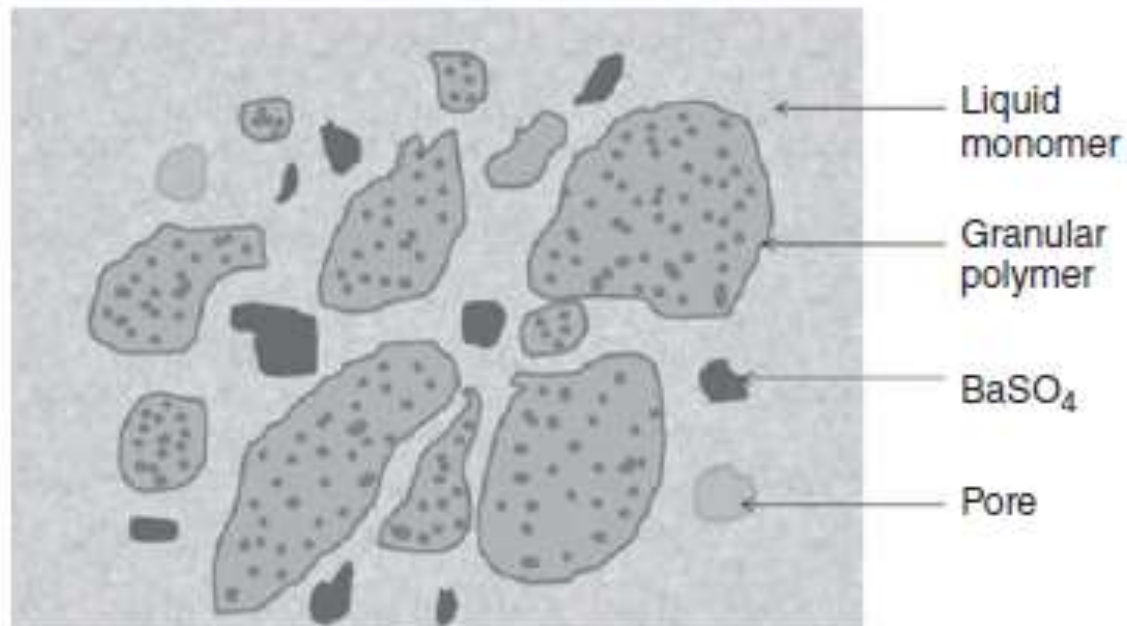


Figure 1.33. Diagrammatic representation of the liquid monomer MMA polymerizing into the solid polymer PMMA [50].

# PMMA

- Bone cement
- Strong
- Brittle
- Methyl methacrylate consist of

# Silicon

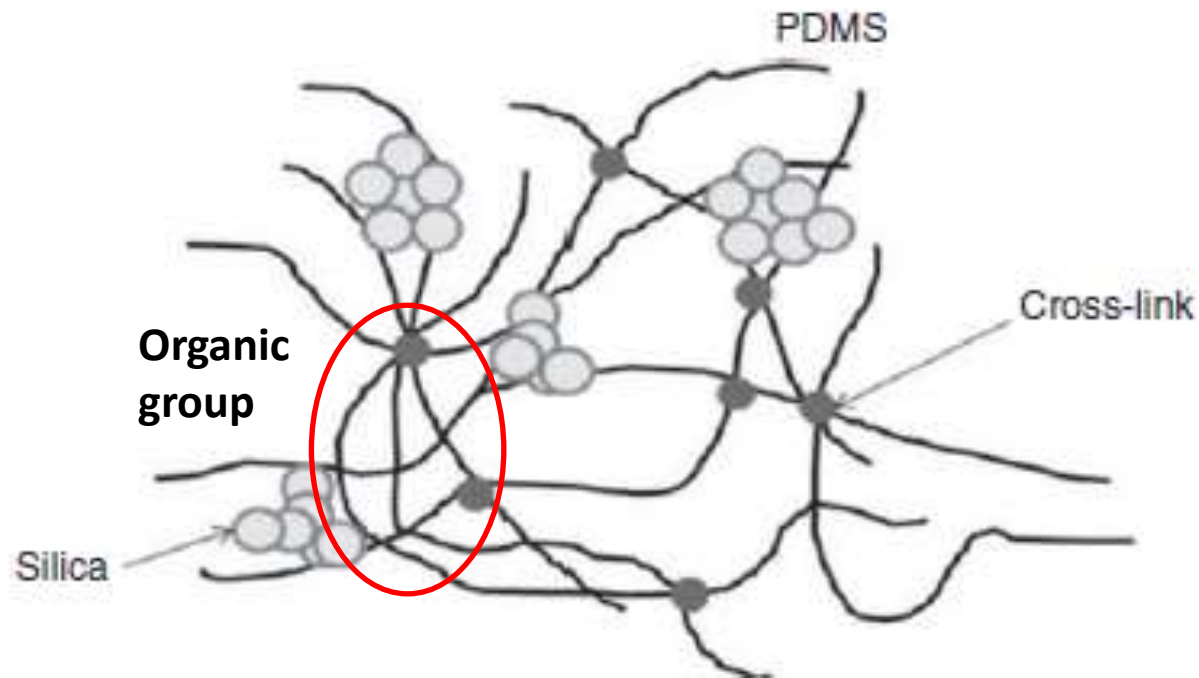


Figure 1.35. Silicone elastomer matrix.





## Metal structure

- Metal are mostly used in polycrystal
- Its structure can be analysed by SEM (40000x)
- Its structure can be analysed by TEM (100000x)
- Structure of metal can be single structure or polymorphic
- Metal deposit that was purified from its oxide is called **ores**

# Metal crystal structure

## **FCC**

Face centered cubic : ductile

## **BCC**

Body centered cubic

## **HCP**

Hexagonal closed packed

# Metal structure

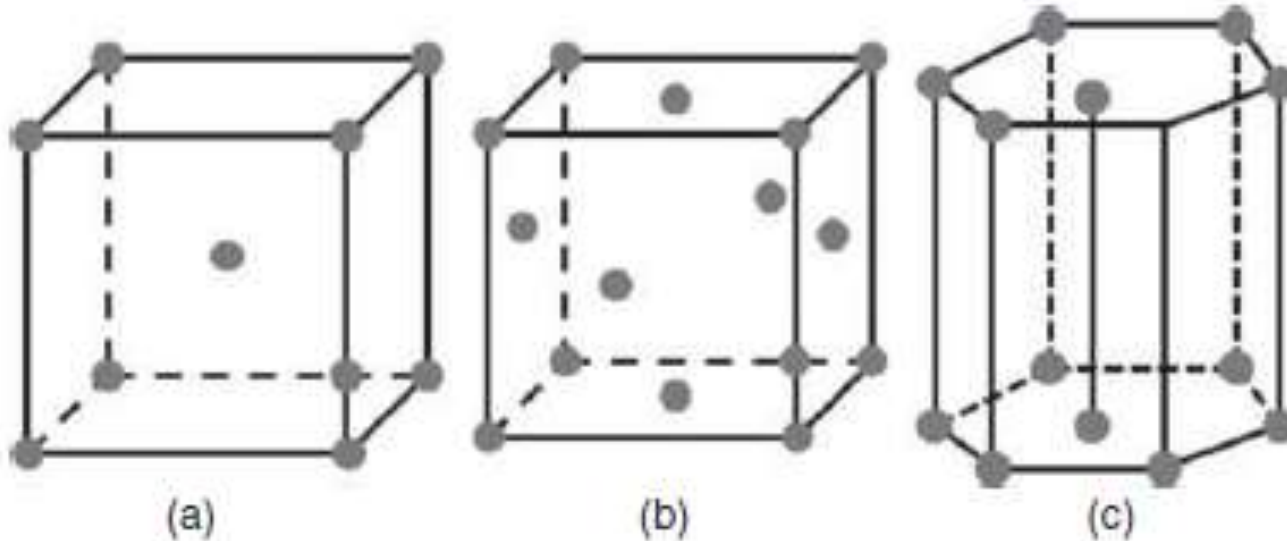


Figure 1.38. Most common crystal structures of metals: (a) BCC, (b) FCC, and (c) HCP.

# Structure analysing step

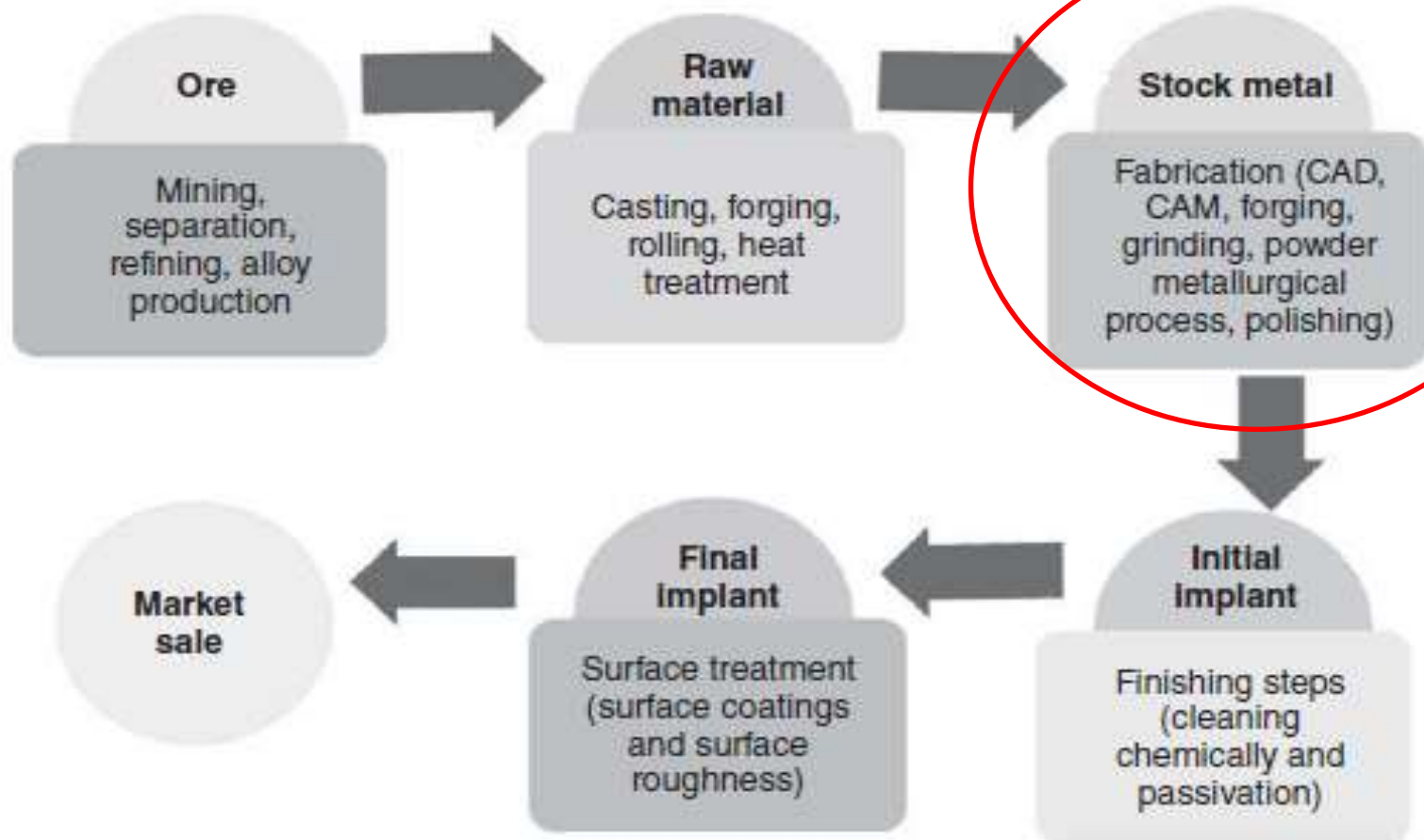




TABLE 1.3. Chemical Composition of Co-Cr Alloys [80, 84, 85]

Co-Cr alloys	ASTM Designation	Element	Composition (wt.%)
Co-Cr-Mo	(F75)	Mn	Max. 1.0
		Si	Max. 1.0
		C	Max. 0.35
		Fe	Max. 0.75
		Ni	Max. 2.5
		Mo	5.0–7.0
		Cr	27.0–30.0
		Co	Approx. 65
Co-Cr-Mo-Ni	(F562)	Mn	Max. 0.15
		Si	Max. 0.15
		C	Max. 0.025
		Fe	Max. 1.0
		Ni	33.0–37.0
		Mo	9.0–10.5
		Cr	19.0–21.0
		Co	Approx. 65

**HCP - FCC**

- Structure changes by temperature

Titanium exists as hexagonal close packed structure (HCP,  $\alpha$ -Ti) until 882 °C and as body-centered cubic structure (BCC,  $\beta$ -Ti) above this temperature [80]. Typically pure

- Structure affect the density

TABLE 1.5. Density of Different Biomaterials [80, 88, 89]

Biomaterial	Density (g/cm <sup>3</sup> )
Cortical bone	~ 2.1
Stainless steel (316 L)	7.9
Cast Co–Cr–Mo alloy	8.3
Co–Cr–Ni–Mo alloy	9.2
Pure Ti	4.5
Ti 6Al4V	4.4
Tantalum	16.6
Magnesium	1.7–2.0

# Cracking of ceramic

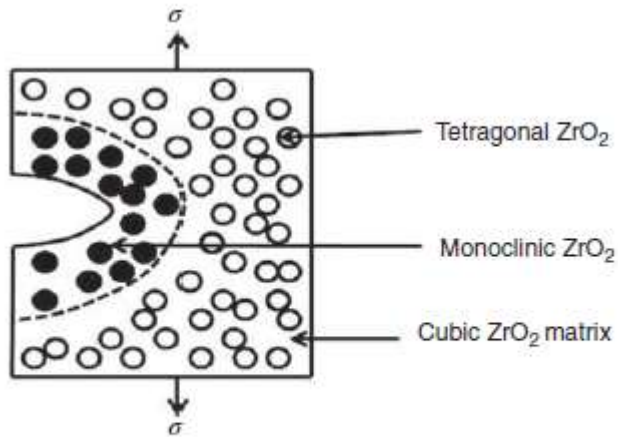


Figure 1.51. Phase transformation or transformation toughening.

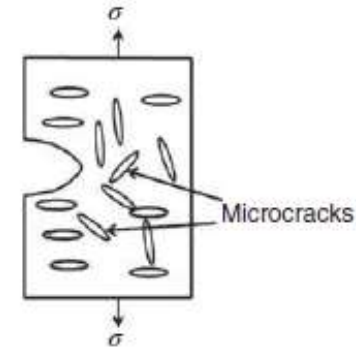


Figure 1.52. Microcracking.

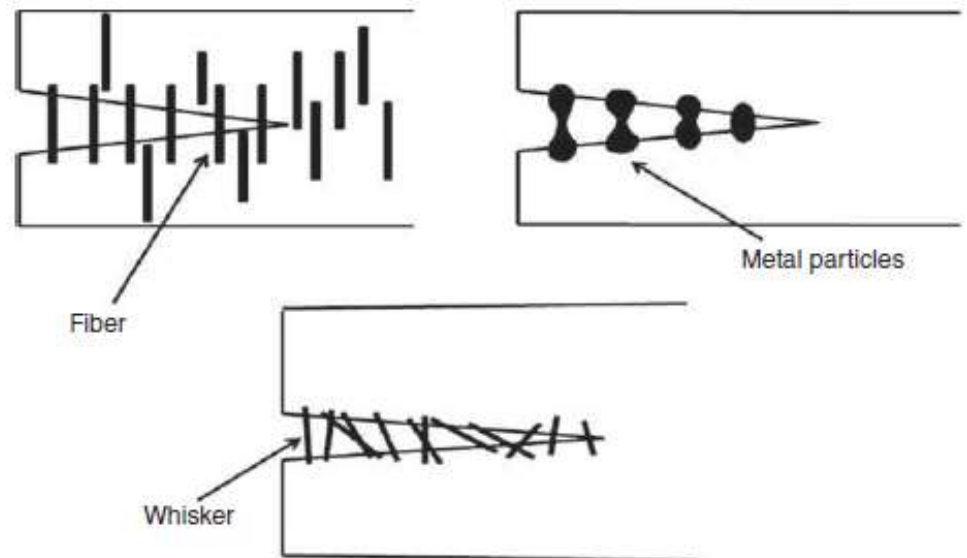


Figure 1.53. Crack bridging methods.

# THANKS FOR YOUR ATTENTION



The best person is one give something useful always